



# Control Valve Products and Services Overview





### **Our Company**

**Dyna-Flo Control Valve Services,** a business unit of Curtiss-Wright, has been developing and manufacturing process control equipment for nearly 30 years. Our passion to rapidly provide high quality products and services is why Dyna-Flo is now a leading producer of linear and rotary control valves, actuators, and level and pressure control systems for the oil and gas, chemical/petrochemical, power and general industries.

**Curtiss-Wright** is a worldwide leader in delivering solutions that improve plant safety, reliability, and efficiency. The businesses of Curtiss-Wright pioneer highly engineered solutions to deliver profound value to their customers and enable them to transform the way their business is done.







### The Dyna-Flo Team is Available to Help You.

We provide a spectrum of services including product sizing, selection, custom design and repair.

### **Product Sizing & Selection**

For optimal system performance it is critical to determine the correct product for your application. Our Configurator software helps you select the ideal control valve or actuator.

The Configurator allows you to:

- Size Valves
- Calculate Valve Thrust and Torque
- · Develop Dimensional Drawings for Product
- · Request special construction options
- · Organize and store project data
- Save and share projects between users
- · Share product requests with sales representatives

Access the software by visiting: www.dynaflo.com/configurator

### **Local Support and Service**

We are a global company with local presence. Our factory trained sales representatives are readily available to understand and meet or exceed your needs such as:

- Determining appropriate product configuration
- · Identifying products for your application
- Establishing compliance with codes and standards

Maintenance and repair services are available for your facility so you can maintain peak performance during operation. Our qualified team of technicians are committed to providing quick service and repair to reduce downtime and costs for essential equipment.

Find your local representative at: www.dynaflo.com/distributors

### **Seminars and Product Training**

We offer product seminars to educate our customers on our wide-range of products, their performance and applications. For more information or to schedule a Dyna-Flo Product Seminar, contact your local sales representative.



# **Product Reference**

Valves		Linear Sliding Stem			Ro	tary	Integ		iator & g Stem	Linear			
Se	eries	360	350	370	390	380	DF2000	570	590	DF100	DF234	DF270	DF2410
Body Si	ze Range	1 to 8"	6 to 12"	12 to 16"	1 to 8"	3 & 8"	1 to 2"	1 to 16"	4 to 16"	1"	1 to 2"	1 to 2"	2"
	Rating Class B16.34	150 to 600	150 to 900	150 to 600	900 to 1500	1500 to 2500	150 to 2500	150 to 600	600 to 900	150 to 900	150 to 1500	150 to 1500	150 to 1500
	Globe	<b>✓</b>	✓	✓	✓	✓	✓			✓	✓	✓	✓
Dody Chilo	Angle	✓			✓		✓						
Body Style	Wafer							✓	✓				
	T Body									✓			
	Female Internal Thread (FNPT)	<b>✓</b>					✓			<b>✓</b>	<b>√</b>	<b>✓</b>	✓
	Raised-Face (RF)	✓	✓	<b>✓</b>	✓	✓	✓	✓	✓	<b>✓</b>	✓	✓	✓
End Connections	Ring Type Joint (RTJ)	<b>✓</b>	✓	✓	✓	✓	✓		✓	<b>✓</b>	✓	✓	✓
	Butt Weld End (BWE)	<b>✓</b>	✓	✓	✓	✓							
	Socket Weld End (SWE)	✓											
Trim Ontions	Low-Noise	✓	✓	✓	✓	✓							
Trim Options	Anti-Cavitation	✓	✓	✓	✓	✓							
	LCC	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Material	WCC	✓	✓	✓	✓	✓		✓	✓				
Options	CF8M	✓	✓	✓	✓	✓	✓	✓	✓				
	WC9	✓	✓	✓	✓	✓							
	II	✓	✓		✓	✓		✓	✓				
01-1-11	III	✓	✓		✓	✓							
Shutoff Class	IV	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓
0.000	V	✓	✓	✓	✓	✓	✓						
	VI	✓						✓	✓				
Plug Style	Balanced	✓	✓	✓	✓	✓							
Flug Style	Unbalanced	✓			✓	✓	✓			✓	✓	✓	✓

Actuators					
Model DFC					
Model DFO					
Model DFLP					
Model DFR					
Model DFRP					

360	350	370	390	380	DF2000
✓	✓		✓	✓	✓
✓	✓		✓	✓	✓
✓	✓	✓	✓	✓	✓

0	570	590
	✓ ✓	✓ ✓





# Control Valves Linear Sliding Stem

360 Series				
	Description	Most versatile, general purpose control valve series used in various demanding applications.		
	<b>Body Size Range</b>	1" to 8" Nominal Pipe Size (25mm to 200mm Diameter Nominal)		
	Body Styles	Globe ◆ Angle		
	<b>End Connections</b>	RF • RTJ • BWE • SWE • FNPT: 1" to 2" Valves Only		
	Pressure Rating	ASME B16.34 Class 150 to 600		
	Shutoff Class	ANSI/FCI 70.2 and IEC 60534-4 Class II to VI		
	<b>Body Materials</b>	LCC • WCC • CF8M • WC9		
	Features	Cage or top guided Other material options available Metal seating standard Anti-cavitation, low-noise, and reduced port trim options available Live-loaded packing available Cryogenic design available NACE options available		
390 Series				
₩	Description	High pressure, severe service control valve used in various demanding applications.		
	<b>Body Size Range</b>	1" to 8x6" Nominal Pipe Size (25mm to 200x150mm Diameter Nominal)		
	<b>Body Styles</b>	Globe ● Angle		
	<b>End Connections</b>	RF ● RTJ ● BWE		
	<b>Pressure Rating</b>	ASME B16.34 Class 900 & 1500		
	Shutoff Class	ANSI/FCI 70.2 and IEC 60534-4 Class II to V		
	<b>Body Materials</b>	LCC • WCC • CF8M • WC9		
	Features	Cage guided, balanced or unbalanced plug design Other material options available Metal seating standard Anti-cavitation, low-noise, and reduced port trim options available Live-loaded packing available NACE options available		

# Linear Sliding Stem Control Valves

350 Series		
	Description	Severe service control valve with larger internal cavities for noise and cavitation control.
	<b>Body Size Range</b>	6 to 12" Nominal Pipe Size (150mm to 300mm Diameter Nominal)
	<b>Body Styles</b>	Globe
	<b>End Connections</b>	RF ● RTJ ● BWE
	<b>Pressure Rating</b>	ASME B16.34 Class 150 to 900
	Shutoff Class	ANSI/FCI 70.2 and IEC 60534-4 Class II to V
	Body Materials	LCC • WCC • CF8M • WC9
	Features	Cage guided Other material options available Metal seating standard Anti-cavitation, low-noise, reduced port, and pilot plug trim options available Live-loaded packing available High temperature options readily available NACE options available
370 Series		
	Description	Larger version of the 360 series, which is our most versatile, general purpose control valve series.
	Body Size Range	12" Nominal Pipe Size (300mm Diameter Nominal) valve body with 12", 14", or 16" Flanges
	Body Styles	Globe
	<b>End Connections</b>	RF ● RTJ ● BWE
	Pressure Rating	ASME B16.34 Class 150 to 600
	Shutoff Class	ANSI/FCI 70.2 and IEC 60534-4 Class IV & V
	<b>Body Materials</b>	LCC • WCC • CF8M • WC9
	Features	Cage guided Other material options available Metal seating standard Anti-cavitation and low-noise trim options available Live-loaded packing available Bolted seat rings NACE options available





# Control Valves Linear Sliding Stem

380 Series		
	Description	Cage guided control valves designed for high pressure applications.
	<b>Body Size Range</b>	3", 4x3", & 8" Nominal Pipe Size (80mm, 100x80mm, & 200mm Diameter Nominal)
	<b>Body Styles</b>	Globe
	<b>End Connections</b>	RF ● RTJ ● BWE
	Pressure Rating	ASME B16.34 Class 1500 & 2500
	Shutoff Class	ANSI/FCI 70.2 and IEC 60534-4 Class II to V
	Body Materials	LCC • WCC • CF8M • WC9
		Cage guided Other material options available
		·
	Features	Metal seating standard
And the second s	i catules	Anti-cavitation and low-noise trim options available
12000		Live-loaded packing available
		NACE options available
Model DF2000		
	Description	Heavy duty control valve used in a variety of demanding applications for either throttling or on-off control.
*	Body Size Range	1" to 2" Nominal Pipe Size (25mm to 50mm Diameter Nominal)
10 1 2 2 2 2 2 3 10 m	Body Styles	Globe • Angle
W 10 (0 10 SC	End Connections	FNPT • RF • RTJ
	Pressure Rating	ASME B16.34 Class 150 to 2500
	Shutoff Class	ANSI/FCI 70.2 and IEC 60534-4 Class IV & V
	Body Materials	LCC • CF8M
		Top guided, unbalanced plug design
		Metal seating. Hard-faced or Tungsten Carbide available
	Features	Plug characterized trim with a wide range of port sizes
		Live-loaded packing available
		Threaded bonnet and seat ring
		Standard NACE construction

# Rotary Control Valves

570 Series		
	Description	Segmented ball control valves suited for high flow, low pressure drop services which offer larger capacity than globe style valves.
	<b>Body Size Range</b>	1" to 16" Nominal Pipe Size (25mm to 400mm Diameter Nominal)
	<b>Body Style</b>	Wafer ● Flanged
	<b>End Connections</b>	RF
	Pressure Rating	ASME B16.34 Class 150 to 600
	Shutoff Class	ANSI/FCI 70.2 and IEC 60534-4 Class II, IV, & VI
	<b>Body Materials</b>	LCC • WCC • CG8M • WC9
	Features	Other material options available  Metal and soft seats available  Live-loaded packing available  Splined, square, and keyed shafts are available  Throttling and on/off control capabilities  Standard NACE construction
Model 590		
	Description	Full ball control valve suited for high flow, high pressure drop services which offer larger capacity than globe style valve.
	Body Size Range	4" to 16" Nominal Pipe Size (100mm to 400mm Diameter Nominal)
	Body Style	Wafer
_ [	Pressure Rating	ASME B16.34 Class 600 & 900
	Shutoff Class	ANSI/FCI 70.2 and IEC 60534-4 Class II & VI
	Body Materials	LCC • WCC • CG8M
	Features	Live Loaded packing standard  Splined & keyed shaft connections  Positive ball-to-shaft connection  Full ANSI shut off available  Standard NACE construction





### Control Valves Integral Actuator & Linear Sliding Stem

DF100 Control Valve		
	Description	Compact dump valve used in tough fluid applications.
	Valve Size Range	1" Nominal Pipe Size (25mm Diameter Nominal)
•	Port Sizes	1/4" (6.4mm) • 3/8" (9.5mm) • 1/2" (12.7mm) • 3/4" (19.1 mm)
	<b>Body Styles</b>	Globe ● "T" Body
* * *	<b>End Connections</b>	FNPT • RF • RTJ
	Pressure Rating	ASME B16.34 Class 150 to 900
MATERIAL	Shutoff Class	ANSI/FCI 70.2 Class IV
man de la companya del companya de la companya del companya de la	<b>Body Materials</b>	LCC
	Features	Standard Live Loaded Packing • Threaded bonnet
	Teatures	Field-reversible from spring-to-close to spring-to-open   NACE Standard
DF234 Control Valve		
_	Description	Compact dump valve used in tough fluid applications, designed for easier serviceability.
	Valve Size Range	1" to 2" Nominal Pipe Size (25mm to 50mm Diameter Nominal)
	Port Sizes	1/4" (6.4mm) • 3/8" (9.5mm) • 1/2" (12.7mm) • 3/4" (19.1 mm) • 1" (25.4 mm)
	Body Styles	Globe • Angle
	End Connections	FNPT • RF • RTJ
PCD4	Pressure Rating	ASME B16.34 Class 150 to 1500
	Shutoff Class	ANSI/FCI 70.2 Class IV
THIS IS	<b>Body Materials</b>	LCC
	Features	Standard Live Loaded Packing • Hammer nut bonnet
	- Touturoo	Field-reversible from spring-to-close to spring-to-open   NACE Standard
DF270 Control Valve		
_	Description	Heavy duty, compact control valve used in a variety of demanding applications for either throttling or on-off control.
	Valve Size Range	1" to 2" Nominal Pipe Size (25mm to 50mm Diameter Nominal)
	Port Sizes	1/4" (6.4mm) • 3/8" (9.5mm) • 1/2" (12.7mm) • 3/4" (19.1 mm) • 1" (25.4 mm)
	Body Styles	Globe ● Angle
A. A. A.	End Connections	FNPT • RF • RTJ
	Pressure Rating	ASME B16.34 Class 150 to 1500
	Shutoff Class	ANSI/FCI 70.2 Class IV
	Body Materials	LCC
	Features	Standard Live Loaded Packing • Hammer nut bonnet
	1 6010163	Field-reversible from spring-to-close to spring-to-open   NACE Standard

DF2410 Control Valve		
	Description	Heavy duty, compact control valve used in a variety of demanding applications for either throttling or on-off control.
	Valve Size Range	2" Nominal Pipe Size (50mm Diameter Nominal)
Î	Port Sizes	1/4" (6.4mm) • 3/8" (9.5mm) • 1/2" (12.7mm) • 3/4" (19.1 mm) • 1" (25.4 mm) • 1-1/4" (38.1 mm)
TH W W W P P P	<b>Body Styles</b>	Globe • Angle
	<b>End Connections</b>	FNPT • RF • RTJ
	<b>Pressure Rating</b>	ASME B16.34 Class 150 to 1500
DANS-277	Shutoff Class	ANSI/FCI 70.2 Class IV
2007	<b>Body Materials</b>	LCC
	Features	Standard Live Loaded Packing • Hammer nut bonnet • NACE Standard

# **Actuators** Pneumatic Linear

Models DFC & DFO		
	Description	Spring and diaphragm actuators that allow for low supply pressure operation, which offer fail safe position.
100	Actuator Sizes	046 • 069 • 105 • 156 • 220
The state of the s	Input Signal	3-15 Psig (0.21-1.03 bar) or 6-30 Psig (0.41-2.07 bar)
	Yoke Boss Size	2-1/8" (54 mm) • 2-13/16" (71 mm) • 3-9/16" (90 mm)
₩.		Open yoke - open valve stem
	Features	Versatile mounting options for positioners and limit switches
		Throttling and on/off control capabilities
Model DFLP		
CA 40 CA	Description	Double acting pneumatic piston actuator designed for high thrust applications.
	Actuator Sizes	113 • 154
	Maximum Operating Pressures	150 Psig (10.3 bar)
	Yoke Boss Size	3-9/16" (90 mm) Bolted • 5" (127 mm) Bolted
		Unique design allows for low cost cylinder replacement
	Features	Versatile mounting options for positioners and limit switches
		Throttling, and on/off control capabilities
Model DFN		
	Description	Yokeless spring and diaphragm actuator commonly used on butterfly valves, choke valves and louvers.
	Actuator Sizes	069 • 156
nest .	Input Signal	35 Psig (2.41 bar)
	<b>Bolt Circle Diameter</b>	2-7/8" (73 mm ) or 3-7/8" (99 mm)
	Features	Steel welded design for proven reliability in extreme working conditions
T	realures	Versatile mounting capabilities





# **Actuators** Pneumatic Rotary

Model DFR		
8	Description	Rotary spring and diaphragm actuators that allow for low supply pressure operation, which offer fail safe position.
	Actuator Sizes	026 • 047 • 070 • 156 • 220
	Input Signal	0-18 Psig (0-1.24 bar) or 0-33 Psig (0-2.28 bar)
	Features	Fail-safe field reversible  Minimal deadband  Splined connection  High reliability  Fail-Open & Fail-Closed configurations  Broad range of torque output  Compatible with a wide variety of today's instrumentation
Model DFRP		
	Description	Rotary double acting pneumatic piston actuator designed for high torque applications.
	Actuator Sizes	079 • 112 • 113 • 154
	Maximum Operating Pressures	85 Psig (5.86 bar) • 100 Psig (6.89 bar) • 150 Psig (10.3 bar)
	Features	Splined connection  High reliability  Minimal deadband  Innovative cylinder design  Unique design allows for low cost cylinder replacement  Compatible with a wide variety of today's instrumentation

### Scotch Yoke Pneumatic Actuators

D-Force		
DwForge DwForge	Description	Rugged scotch yoke actuator designed for use with quarter turn valves. Available in double acting (DDA) and spring return (DSR) configurations. The compact dual piston design allows for simplified mounting and cost effective automation of any rotary application. The large piston design is well suited for larger torque requirements up to 427,845 lbs-in (48,340 N-M).
	Actuator Sizes	Small D-Force Dual Piston: 65 • 80 • 100 • 125 • 140 • 160 • 210  Large D-Force Piston Rotary: DDA 26082 to DDA 80212 33082SR to 80211SR
	Operating Pressures	40 Psi (2.76 bar) to 143 Psi (9.86 bar)
	Features	Small D-Force: Namur mounting • Corrosion resistant construction • External, adjustable travel stops  Large D-Force: Rugged corrosion resistant design

# Instrumentation Instrument Supply Regulator

PRO-50		
	Description	Compact, lightweight regulator that provides controlled and reduced pressures for instrumentation. Generally used for a constant supply pressure to pneumatic and electropneumatic controllers.
	<b>Outlet Pressures</b>	0-35 Psig (0-2.41 bar) • 0-60 Psig (0-4.14 bar) • 0-125 Psig (0-8.62 bar)
	<b>Inlet Pressures</b>	250 Psi (1724 kPa)
	Features	Standard low-temperature construction  1/4" (6.4 mm) NPT connection (inlet & outlet)  Panel mount ready  NACE options available





# **Instrumentation** Positioners

Siemens PS2 Positioner		
No.	Description	Digital valve positioner with on-board programming and HART ready.  Comes standard with an LCD screen for visual programming and diagnostics.
	Features	Zero bleed in steady state, meets or exceed EPA emission standards Limit switches and feedback modules available Handheld communicator not required for calibration Cold temperature and explosion proof versions available Universal mounting Meets local electrical approvals
Siemens 760 Positioner		
	Description	Pneumatic positioner that can be used with linear or rotary valves.
	Features	Limit switches and feedback module available High flow module Position indicator beacon Universal mounting

### **Instrumentation** I/P Transducer

Control Air T950XP		
	Description	Reliable, high performance transducer for tough applications in hazardous environments. Converts electrical current input signal to stable, pneumatic output to actuate valves.
	Ports (Input & Output)	Pneumatic: 1/4" (6.4 mm) NPT • Electric: 1/2" (12.7 mm) NPT
	Features	Direct, reverse, or split ranging
		Can be mounted in-line or directly to a panel in multiple configurations
		Field adjustable with easy to open cover and on-board switches
		Approved for natural gas

### Pressure & Level Controllers Instrumentation

4000 Series Local Pressure Controllers				
	Description	Pneumatic local pressure controller.		
	Features	Two modes of operation: Proportional Only & Proportional + Reset Control action is field reversible between direct acting and reverse acting 4000LB & 4010LB controllers meet or exceed EPA emission standards Standard controllers are equipped with critical parts in stainless steel NACE options available		
5000 & 5000E Level Controller				
	Description	Displacer type pneumatic liquid level controller.		
	Features	Can be configured as snap acting or throttling Meets or exceed EPA emission standards Pneumatic supply can be either air or natural gas Standard NACE construction Low-temperature body standard Electric pilot either SPDT or DPDT		

### **Specialized Options**

### **Special Trim Materials & Non-Destructive Testing Special Coating** (NDT) Methods **Options** Ability to fabricate valve trim parts from Several non-destructive procedures are Available for valve bodies, assemblies and customer specified materials or specialty available for product testing on pressure trim parts to prevent premature wear due to corrosion, chemical exposure, severe service materials to suit specific process needs or containing parts. flow control specifications. and high temperature environments. Coating options include but not limited to: Special material options include but are not NDT procedures include: limited to: • ENC (Electroless Nickel Coating) Visual Inspection • Duplex Stainless Steel • IMPREGLON® Coatings Magnetic Particle Test • High Nickel Alloys Anodizing • Liquid Penetrant Test • Urea Grade Stainless Steel Nitriding Radiographic Test (X-Ray) • Tungsten Carbide • Hard Chrome Plating Ultrasonic Test • High Chrome Steel • Tungsten Carbide Positive Material Identification Ceramics







### Dyna-Flo Control Valve Services Ltd., a Business Unit of Curtiss-Wright Flow Control Corporation

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